



# **HIGH-PERFORMANCE CUTTING OIL**

### **PRODUCT DESCRIPTION**

Universally usable cutting oil for thread cutting, thread forming, drilling and reaming as well as for stamping and deep drawing. The high-quality mixture increases the service life of tools and prevents the formation of built-up edges and galling.

### **ADVANTAGES**

- >> For high-quality surfaces and high dimensional accuracy
- >> Suitable for tool steel and tempered steel
- >> EP additives ensure the high load carrying capacity of the lubricating film
- » Chlorine and silicone-free

## **APPLICATION**

Apply a sufficient quantity of the cutting oil before and during cutting operations.

Containers <sup>1)</sup>	Content	Pcs. / PU	No.	EUR
Bottle	250ml	1	VKS 35/ 1/ 250	<>
Bottle	250ml	10	VKS 35/10/ 250	<>
Canister + dispenser	51	1	VKS 35/ 1/5000	<>

<sup>1)</sup> Can and lubricator: including VZB 10/250



### **CHARACTERISTICS**

VKS 35	Value	Test procedure
Colour	reddish	DIN ISO 2049
Maximum temperature	150 °C	
Viscosity	35 mm²/s	DIN 51 562
Basis	mineral oil	
Density	0.91 g/cm <sup>3</sup>	DIN 51 757

