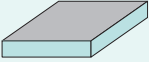
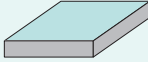












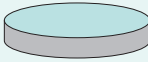












AUSFÜHRUNGEN FÜR STAHL VARIATIONS FOR STEEL

 B/L	 S	Ausführung Variation	Max. Fertigungsgrößen [mm] Max. dimensions for machining [mm]			Gewicht [kg] Weight [kg]
			B	L	S	
 gesägt sawn  gebrannt flame-cut	 roh not machined  6.3/ gefräst milled  1.6/ kreuzgeschliffen segment ground  0.8/ längsgeschliffen precision ground	1	2000	6000	350	17000
		2	1500	6000	346	6000
		3	900	3000	346	3000
		4	1500	3000	346	3000
 3.2/ gefräst milled	 6.3/ gefräst milled  1.6/ feingefräst precision milled  1.6/ kreuzgeschliffen segment ground  0.8/ längsgeschliffen precision ground	5	≥ 400	1750 2100 ¹⁾	396	3500 3500
		6	≥ 400	1750 2100 ¹⁾	396	3500 3500
		7	< 900	1750 2100 ¹⁾	396	3000 3000
			≥ 900	1480 ¹⁾	396	
		8	≥ 400	1750 2100 ¹⁾	396	3000 3000

1) diagonal / diagonal

 Ø	 S	Ausführung Variation	Fertigungsgrößen [mm] Dimensions for machining [mm]		Gewicht [kg] Weight [kg]
			max. Ø	max. S	
 gebrannt flame-cut	 roh not machined  6.3/ gefräst milled  1.6/ kreuzgeschliffen segment ground  0.8/ längsgeschliffen precision ground	1	2000	300	6000
		2	1500	296	6000
		3	1500	296	3000
		4	1500	296	3000
 3.2/ gedreht turned	 6.3/ gefräst milled  1.6/ feingefräst precision milled  1.6/ kreuzgeschliffen segment ground  0.8/ längsgeschliffen precision ground	5	1490	296	1500
		6	1490	296	1500
		7	1490	296	1500
		8	1490	296	1500

FERTIGUNGSTECHNOLOGIEN MANUFACTURING TECHNOLOGIES



Brennschneiden
Flame cutting



Fräsbearbeitung
Milling



Längsschliff
Precision grinding



Sägen
Sawing



Kreuzschliff
Segment grinding



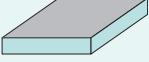
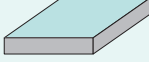








Drehen
Turning













Tieflochbohren
Deep hole drilling

AUSFÜHRUNGEN FÜR ALUMINIUM

VARIATIONS FOR ALUMINIUM

 B/L	 S	Ausführung Variation	Max. Fertigungsgrößen [mm] Max. dimensions for machining [mm]			Gewicht [kg] Weight [kg] ¹⁾	
			B	L	S		
 gesägt sawn	 roh not machined	1	1500	3000	160	6000	
		 6.3 gefräst milled	2	850	1750	156	6000
			 0.8 längsgeschliffen precision ground	4	850	1750	156
 3.2 gefräst milled	 6.3 gefräst milled	5		850	1750	246	5000
		 1.6 feingefräst precision milled	6	850	1750	246	5000
			 0.8 längsgeschliffen precision ground	8	850	1750	246

 Ø	 S	Ausführung Variation	Fertigungsgrößen [mm] Dimensions for machining [mm]		Gewicht [kg] Weight [kg] ¹⁾	
			max. Ø	max. S		
 roh not machined	 roh not machined	1	120	1500	1500	
		 6.3 gefräst milled	2	120	120	1500
			 0.8 längsgeschliffen precision ground	4	120	120
 3.2 gedreht turned	 6.3 gefräst milled	5		740	200	1500
		 1.6 feingefräst precision milled	6	740	200	1500
			 0.8 längsgeschliffen precision ground	8	740	200

1) ab 100 kg werden seitliche Transportgewinde angebracht
 1) plates weighing more than 100 kg are equipped with lateral eye bolt threads