

INSTANT ADHESIVE, GENERAL-PURPOSE

VBC 4M01

PRODUCT DESCRIPTION

Universally applicable single-component adhesive for easy bonding of almost all materials. The solvent-free instant adhesive fixes the adhering components in seconds and hardens very quickly to a high strength and heat resistant bond.

ADVANTAGES

- >> Universal application for many materials
- >> High strength and heat resistant bonding
- » Resistant against chemical influences
- >> Very fast curing

Package	Content	Pcs. / PU	No.	EUR
Bottle	20ml	1	VBC 4M01/ 1/ 20	<>
Bottle	20ml	6	VBC 4M01/ 6/ 20	<>



CHARACTERISTICS

VBC 4M01	Value	Test procedure	
Colour	transparent	DIN ISO 2049	
Maximum temperature	120 °C		
Basis	ethyl cyanoacrylate		
Density	1.1 g/cm ³	DIN EN 524	
Viscosity	100 mPas/thix	Brookfield (25°C)	
Maximum gap	0.05 mm		
Curing time for fixture	8-20 s	at 40 to 60% humidity, on steel	
Curing time for functional strength	30 min	at 40 to 60% humidity, on steel	
Curing time for full strength	20 h	at 40 to 60% humidity, on steel	
Tensile shear strength	15-25 N/mm²	at 40 to 60% humidity, on steel	

