

## Data transfer through Internet or data medium

### Internally used CAD:

- » VISI-CAD (.wkf)

### 2D - interfaces:

- » WKF, DXF, DWG

Symbols, patterns and blocks should be split into individual parts.

Poly-lines should be changed into straight lines and curves (no dotted lines)

### 3D - interfaces:

- » Parasolid, STEP

direct interfaces: Catia, Pro-E, Unigraphics

- » Avoid sending PDF and IGES files if possible!

### Information:

- » drawn contours have to match exactly with the indicated dimensions (in case of direct use of the data by the CAM work station)

- » Important:

If 2D as well as 3D files are being sent to us, the sender has to make sure that the data are identical.

If data referring to running orders are sent to us because of changes or for other reasons please always indicate our order number as well as a note that this is a modify of existing data.

### 2D-inquiry/order:

required:

- » parts list
- » individual plate drawings showing dimensions and tolerances
- » a general assembly drawing of the tool design showing the exact position of the different plates.
- » please always provide 3D data

### 3D-inquiry/order:

required:

- » parts list and details of finishing (tolerances)
- » individual plate drawings showing dimensions and tolerances or general assembly split into separate layers.
- » thread dimensions (metric, inch, pitch)
- » please indicate if 2D data complete with measurements will be available in case of order

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